



DATA SHEET

Si-83 Pack 1

Tank Pump

Sauermann® part #: SI83CE01UN23 - SI83CE41UN23 - SI83CE71UN23

The Tank Pump Re-Invented

Sauermann engineers have redesigned the tank pump from the inside-out, making the Si-83 more compact than any other tank pump in its class, all while redefining just how easy tank pump installation and maintenance can be in the field.

The Si-83 is constructed from rugged materials and components for exceptional durability and reliability. The Si-83 tank pump from Sauermann is perfect for residential A/C (up to 20 kW) and heating units (up to 40 kW).



Benefits



Exceptional Durability and Reliability

- · Float design resistant to fouling
- · Stainless steel motor shaft
- Tolerates acidic condensates (pH >2.5) produced by gas-condensing boilers



Quick & Easy Maintenance

- · No need to remove pump from installation to clean
- Removable anti-return valve



Quick & Easy Installation in any place

- Designed for intuitive installation
- Can be floor-mounted, wall-mounted, or suspended from the ceiling
- Can be easily installed whatever the lay out of the premises thanks to its very compact profile: 129 mm in height
- 5 inlet options for unmatched versatility Ø 30 mm:
 4 on top, 1 on the side for low condensate entry
- · Rod mounting system makes levelling easy



Regular duty

- · Max. pressure: 5.7 m
- IP 44
- · 2-Liter tank capacity

Kit content

- One-piece centrifugal pump with 2 I tank
- Integrated barb end check valve, Ø ext. 10 mm
- 1.8 m power cord, plug

- Built-in safety switch, 1 m wires, plug, NC (SI83CE01UN23), NO (SI83CE41UN23) or NC/NO (SI83CE71UN23)
- 2 screws, 2 plugs
- Straight connector with tube and ziptie for Ø 6 mm int. tubes

Technical specifications

Tank capacity	2			
Mains supply	230 V~ 50 Hz - 115 W – 1.4 A			
Max discharge head	5.4 m (65 l/h)			
Max pressure (flow rate 0)	5.7 m			
Sound level in application at 1m	≤ 45 dBA (Measured in Sauermann acoustic lab, pump operating with water)			
Max condensate temperature	55°C, 80°C short peaks 10 minutes			
Max condensate acidity	pH > 2.5 (Gas condensing boilers)			
Pump Weight (with packaging)	1.83 kg			
Box dimensions	L 315 mm x W 151 mm x H 175 mm			
Masterpack	L 780 mm x W 332 mm x H 203 mm			
Pallet quantity	105 pieces (EUR size)			
Safety switch	SI83CE01UN23: NC: 5 A resistive 250 V SI83CE41UN23: NO: 5 A resistive 250 V SI83CE71UN23: NC/NO: 5 A resistive 250 V			
Thermal protection (overheating)	Yes: 120°C (auto reset)			
Operating conditions	7%: 16s ON - 212s OFF			
Class	I			
IP index	IP44			
Safety standard	SI83CE01UN23: CE / EAC (Q2/2020) SI83CE41UN23 & SI83CE71UN23: CE			
RoHS directive	Compliant			
WEEE directive	Compliant			

Applications

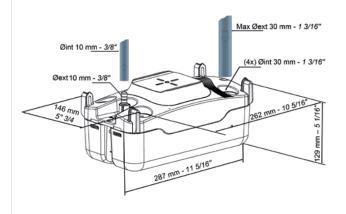
Residential applications: Air-conditioning up to 20 kW Heating up to 40 kW

- Gas condensing boilers
- Condensing high efficiency gas furnaces

Accessories

Name		#Part	
	Clear PVC tubing \emptyset int. 10 mm, 25 m roll	ACC00911 ACC00915 (braided)	
	Non-Return Check valve for \varnothing ext. 10 mm tubes	ACC00925	
	3 size multi adaptor to be used for Ø 15/17 - 20 - 24/25 - 32 - 40 mm tubes	ACC00939	

Dimensions



Condensate inflow rate (I/h)

	Total tube length using Ø int. 10 mm				
Discharge head	5 m	10 m	20 m	30 m	
1 m	26	23	17	13	
2 m	22	19	14	13	
3 m	19	16	11	8	
4 m	13	10	7	6	
5 m	8	6	4	-	

